



Safety Data Sheet

acc. to 29 CFR 1910.1200 App D

2K HARDENER ACTIVATOR

Version number: GHS 2.0
Replaces version of: 2022-03-28 (GHS 1)

Revision: 2023-08-30

SECTION 1: Identification

1.1 Product identifier

Trade name **2K HARDENER ACTIVATOR**
Product code(s) 43111B, 47311B, 47314B, 47711B, 47714B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Paint related material

1.3 Details of the supplier of the safety data sheet

P.O.R. Products
38 Portman Road
New Rochelle NY 10801
United States

Telephone: +1 914-636-0700
e-mail: support@porproducts.com
Website: www.porproducts.com

e-mail (competent person) support@porproducts.com

1.4 Emergency telephone number

Emergency information service 1-800-255-3924
ChemTel Inc.

SECTION 2: Hazard(s) identification

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)
This mixture does not meet the criteria for classification.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)
not required

2.3 Other hazards

Results of PBT and vPvB assessment
Does not contain a PBT-/vPvB-substance in a concentration of $\geq 0.1\%$.
Endocrine disrupting properties
Does not contain an endocrine disruptor (EDC) in a concentration of $\geq 0.1\%$.

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SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

Name of substance	Identifier	Wt%	Classification acc. to GHS
Homopolymer of Hexamethylene Diisocyanat	CAS No 28182-81-2	25 - < 50	Acute Tox. 4 / H332 Skin Sens. 1 / H317 STOT SE 3 / H335
Ethyl 3-ethoxypropanoate	CAS No 763-69-9	10 - < 25	Flam. Liq. 3 / H226
xylene	CAS No 1330-20-7	5 - < 10	Acute Tox. 4 / H312 Acute Tox. 4 / H332 Skin Irrit. 2 / H315 Asp. Tox. 1 / H304 Flam. Liq. 3 / H226
ethyl benzene	CAS No 100-41-4	1 - < 5	Acute Tox. 4 / H332 Carc. 2 / H351 STOT RE 2 / H373 Asp. Tox. 1 / H304 Flam. Liq. 3 / H226
Hexamethylene-1,6Diisocyanate	CAS No 822-06-0	< 0.1	Acute Tox. 4 / H302 Acute Tox. 1 / H330 Skin Irrit. 2 / H315 Eye Irrit. 2 / H319 Resp. Sens. 1 / H334 Skin Sens. 1 / H317 STOT SE 3 / H335

For full text of abbreviations: see SECTION 16.

SECTION 4: First-aid measures

4.1 Description of first-aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

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4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water spray, Alcohol resistant foam, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)

this information is not available

Relevant DNELs of components of the mixture						
Name of substance	CAS No	Endpoint	Threshold level	Protection goal, route of exposure	Used in	Exposure time
Homopolymer of Hexamethylene Diisocyanat	28182-81-2	DNEL	0.5 mg/m ³	human, inhalatory	worker (industry)	chronic - local effects
Homopolymer of Hexamethylene Diisocyanat	28182-81-2	DNEL	1 mg/m ³	human, inhalatory	worker (industry)	acute - local effects
Ethyl 3-ethoxypropanoate	763-69-9	DNEL	610 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
Ethyl 3-ethoxypropanoate	763-69-9	DNEL	610 mg/m ³	human, inhalatory	worker (industry)	chronic - local effects
Ethyl 3-ethoxypropanoate	763-69-9	DNEL	102 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects
xylene	1330-20-7	DNEL	221 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
xylene	1330-20-7	DNEL	442 mg/m ³	human, inhalatory	worker (industry)	acute - systemic effects
xylene	1330-20-7	DNEL	221 mg/m ³	human, inhalatory	worker (industry)	chronic - local effects
xylene	1330-20-7	DNEL	442 mg/m ³	human, inhalatory	worker (industry)	acute - local effects
xylene	1330-20-7	DNEL	212 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects



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Name of substance	CAS No	Endpoint	Threshold level	Protection goal, route of exposure	Used in	Exposure time
ethyl benzene	100-41-4	DNEL	77 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
ethyl benzene	100-41-4	DNEL	293 mg/m ³	human, inhalatory	worker (industry)	acute - local effects
ethyl benzene	100-41-4	DNEL	180 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects
Hexamethylene-1,6Diisocyanate	822-06-0	DNEL	0.035 mg/m ³	human, inhalatory	worker (industry)	chronic - local effects
Hexamethylene-1,6Diisocyanate	822-06-0	DNEL	0.07 mg/m ³	human, inhalatory	worker (industry)	acute - local effects

Relevant PNECs of components of the mixture						
Name of substance	CAS No	Endpoint	Threshold level	Organism	Environmental compartment	Exposure time
Homopolymer of Hexamethylene Diisocyanat	28182-81-2	PNEC	0.127 mg/l	aquatic organisms	freshwater	short-term (single instance)
Homopolymer of Hexamethylene Diisocyanat	28182-81-2	PNEC	0.013 mg/l	aquatic organisms	marine water	short-term (single instance)
Homopolymer of Hexamethylene Diisocyanat	28182-81-2	PNEC	266,701 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
Homopolymer of Hexamethylene Diisocyanat	28182-81-2	PNEC	26,670 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
Homopolymer of Hexamethylene Diisocyanat	28182-81-2	PNEC	53,183 mg/kg	terrestrial organisms	soil	short-term (single instance)
Homopolymer of Hexamethylene Diisocyanat	28182-81-2	PNEC	6.46 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
Ethyl 3-ethoxypropanoate	763-69-9	PNEC	0.061 mg/l	aquatic organisms	freshwater	short-term (single instance)
Ethyl 3-ethoxypropanoate	763-69-9	PNEC	0.006 mg/l	aquatic organisms	marine water	short-term (single instance)
Ethyl 3-ethoxypropanoate	763-69-9	PNEC	50 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
Ethyl 3-ethoxypropanoate	763-69-9	PNEC	0.419 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
Ethyl 3-ethoxypropanoate	763-69-9	PNEC	0.042 mg/kg	aquatic organisms	marine sediment	short-term (single instance)



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Relevant PNECs of components of the mixture						
Name of substance	CAS No	Endpoint	Threshold level	Organism	Environmental compartment	Exposure time
Ethyl 3-ethoxypropanoate	763-69-9	PNEC	0.048 mg/kg	terrestrial organisms	soil	short-term (single instance)
xylene	1330-20-7	PNEC	0.327 mg/l	aquatic organisms	freshwater	short-term (single instance)
xylene	1330-20-7	PNEC	0.327 mg/l	aquatic organisms	marine water	short-term (single instance)
xylene	1330-20-7	PNEC	6.58 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
xylene	1330-20-7	PNEC	12.46 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
xylene	1330-20-7	PNEC	12.46 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
xylene	1330-20-7	PNEC	2.31 mg/kg	terrestrial organisms	soil	short-term (single instance)
ethyl benzene	100-41-4	PNEC	0.1 mg/l	aquatic organisms	freshwater	short-term (single instance)
ethyl benzene	100-41-4	PNEC	0.01 mg/l	aquatic organisms	marine water	short-term (single instance)
ethyl benzene	100-41-4	PNEC	9.6 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
ethyl benzene	100-41-4	PNEC	13.7 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
ethyl benzene	100-41-4	PNEC	1.37 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
ethyl benzene	100-41-4	PNEC	2.68 mg/kg	terrestrial organisms	soil	short-term (single instance)
Hexamethylene-1,6Diisocyanate	822-06-0	PNEC	8.42 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.



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Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	liquid
Color	not determined
Particle	not relevant (liquid)
Odor	characteristic

Other safety parameters

pH (value)	not determined
Melting point/freezing point	not determined
Initial boiling point and boiling range	not determined
Flash point	not determined
Evaporation rate	Not determined
Flammability (solid, gas)	not relevant, (fluid)
Vapor pressure	not determined
Density	not determined
Vapor density	this information is not available
Relative density	Information on this property is not available

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Solubility(ies)

- Water solubility	miscible in any proportion
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Partition coefficient

- n-octanol/water (log KOW)	this information is not available
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Auto-ignition temperature	not determined
Viscosity	not determined
Explosive properties	none
Oxidizing properties	none

9.2 Other information

Solid content	29.01 %
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SECTION 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

The material is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

There is no additional information.

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

This mixture does not meet the criteria for classification.

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Acute toxicity

Shall not be classified as acutely toxic.

Acute toxicity estimate (ATE) of components of the mixture

Name of substance	CAS No	Exposure route	ATE
Homopolymer of Hexamethylene Diisocyanat	28182-81-2	inhalation: dust/mist	1.5 mg/l/4h
xylene	1330-20-7	dermal	1,100 mg/kg
xylene	1330-20-7	inhalation: vapor	11 mg/l/4h
ethyl benzene	100-41-4	inhalation: vapor	11 mg/l/4h
Hexamethylene-1,6Diisocyanate	822-06-0	oral	959 mg/kg
Hexamethylene-1,6Diisocyanate	822-06-0	inhalation: vapor	0.124 mg/l/4h

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitization

Shall not be classified as a respiratory or skin sensitizer.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

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SECTION 12: Ecological information

12.1 Toxicity

Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability

Biodegradation

The relevant substances of the mixture are readily biodegradable.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

According to the results of its assessment, this substance is not a PBT or a vPvB. Does not contain a PBT-/vPvB-substance in a concentration of $\geq 0.1\%$.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (EDC) in a concentration of $\geq 0.1\%$.

12.7 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

14.1 UN number	not subject to transport regulations
14.2 UN proper shipping name	not relevant
14.3 Transport hazard class(es)	none
14.4 Packing group	not assigned
14.5 Environmental hazards	non-environmentally hazardous acc. to the dangerous goods regulations
14.6 Special precautions for user	
There is no additional information.	



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14.7 Transport in bulk according to IMO instruments

The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations

Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information

Not subject to transport regulations.

International Maritime Dangerous Goods Code (IMDG) - Additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Not subject to ICAO-IATA.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

Industry or sector specific available guidance(s)

NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

Category	Rating	Description
Chronic	/	none
Health	0	no significant risk to health
Flammability	0	material that will not burn under typical fire conditions
Physical hazard	0	material that is normally stable, even under fire conditions, and will not react with water, polymerize, decompose, condense, or self-react. Non-explosive
Personal protection	-	

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).

Category	Degree of hazard	Description
Flammability	0	material that will not burn under typical fire conditions
Health	0	material that, under emergency conditions, would offer no hazard beyond that of ordinary combustible material
Instability	0	material that is normally stable, even under fire conditions
Special hazard		

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.



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SECTION 16: Other information, including date of preparation or last revision

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.

Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.